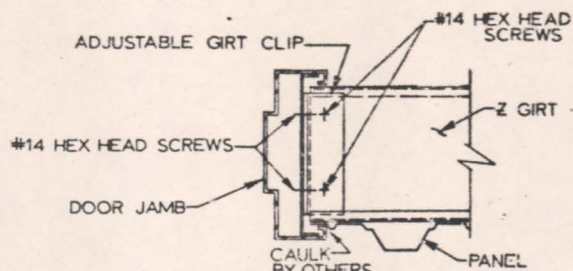
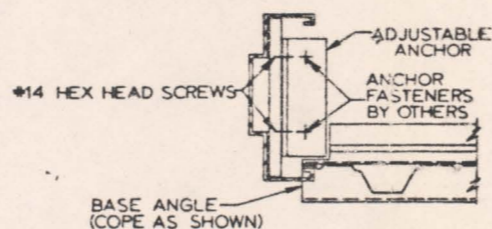


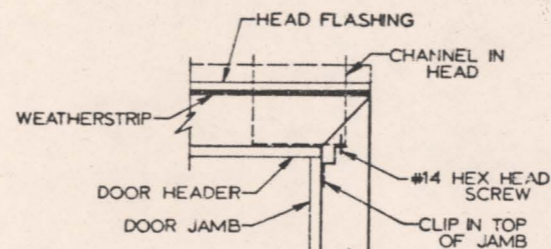
SECTION THRU HEADER



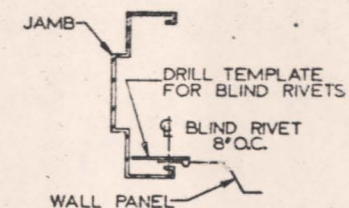
SECTION THRU JAMB
@ INTERMEDIATE GIRT



SECTION THRU JAMB
@ BASE ANCHOR

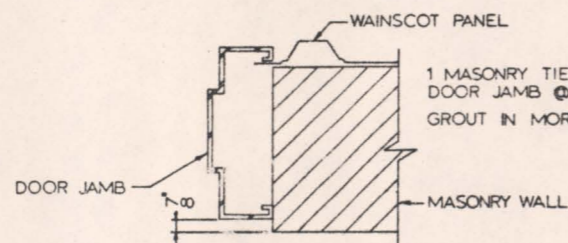


CORNER DETAIL

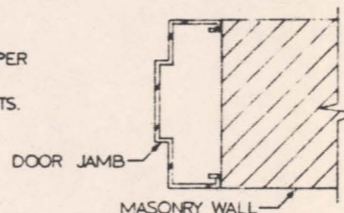


TYPICAL SECTION THRU JAMB

NOTE: FROM INSIDE OF BUILDING DRILL 5/32" DIAMETER HOLES THRU PANEL AND JAMB RETURNS. USE TEMPLATE TO LOCATE HOLES. INSTALL 1/4" DIAMETER BLIND RIVETS.



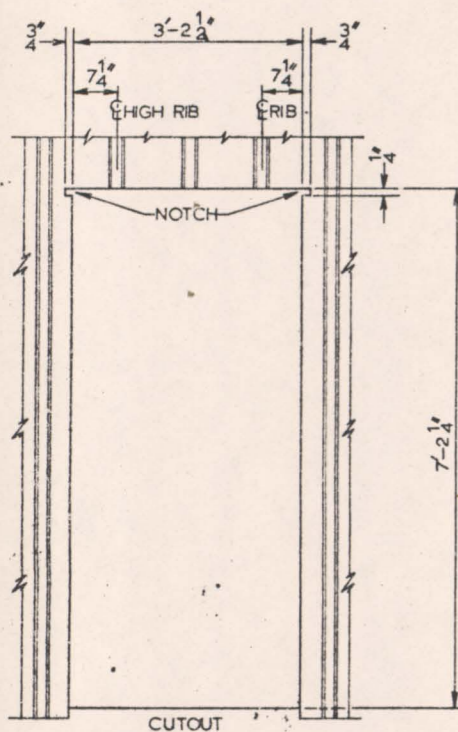
SECTION THRU JAMB
@ MASONRY WALL



SECTION THRU JAMB
WITH FULL MASONRY

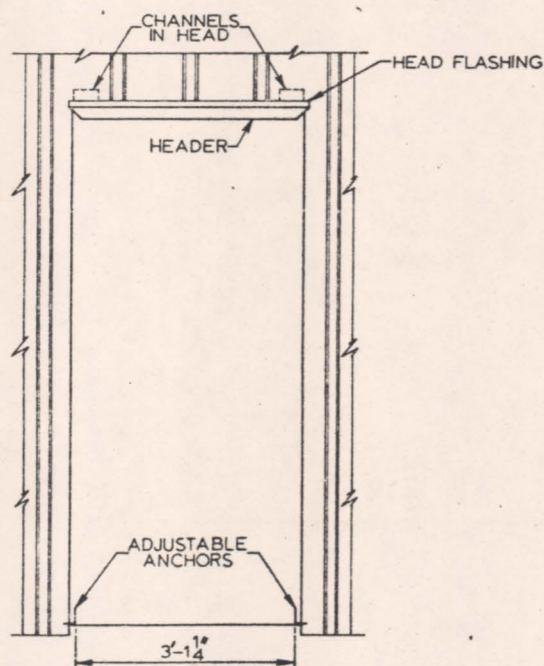
3 MASONRY TIES REQ'D @ 1/4 PTS. (NONE AT BOTTOM)
3 HINGES REQ'D. 1 TOP 1 BOTTOM AND 1 MIDDLE.
GROUT IN MORTAR JOINTS.

BILL OF MATERIALS	
REQ'D	DESCRIPTION
ONE	3070 DOOR FRAME
24	#14 HEX HEAD SCREW
22	BLIND RIVET
1/2 TUBE	GUTTER SEAL



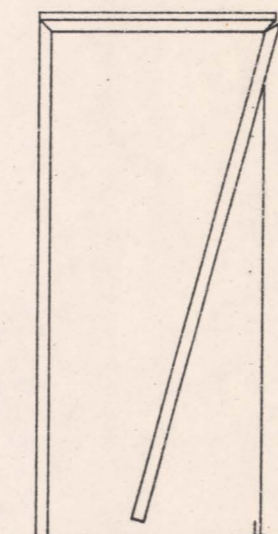
STEP NO. 1

A. MARK CUTOUT ON WALL.
CAUTION: LOCATE AS SHOWN BETWEEN PANEL RIBS SO THAT JAMBS CAN WRAP PANEL.
B. MAKE CUTOUT IN PANEL AND CUT THRU INTERMEDIATE GIRT.
C. NOTCH TOP CORNERS OF PANEL FOR FLASHING.
D. COPE BASE ANGLE TO FIT AS SHOWN IN SECTION THRU JAMB AT BASE ANCHOR.



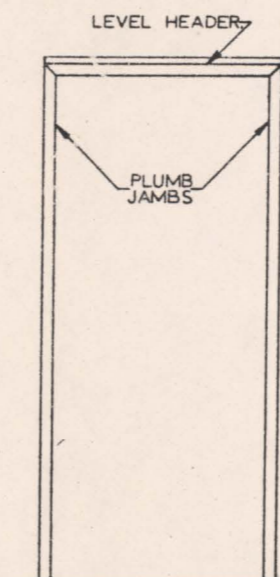
STEP NO. 2

A. FASTEN ADJUSTABLE ANCHORS TO THE FLOOR. (SEE SECTION THRU JAMB AT BASE ANCHOR).
B. SLIDE LEG OF FLASHING INTO NOTCHES AT TOP OF CUTOUT.
C. ATTACH ADHESIVE BACKED POLYURETHANE WEATHERSTRIP TO THE EXTERIOR BACKBEND OF THE HEADER. (SEE SECTION THRU HEADER).
D. PLACE HEADER IN POSITION SO THAT CHANNELS IN HEAD WRAP GIRT.
CAUTION: DO NOT ATTACH FLASHING OR HEADER CHANNELS TO GIRT AT THIS TIME.



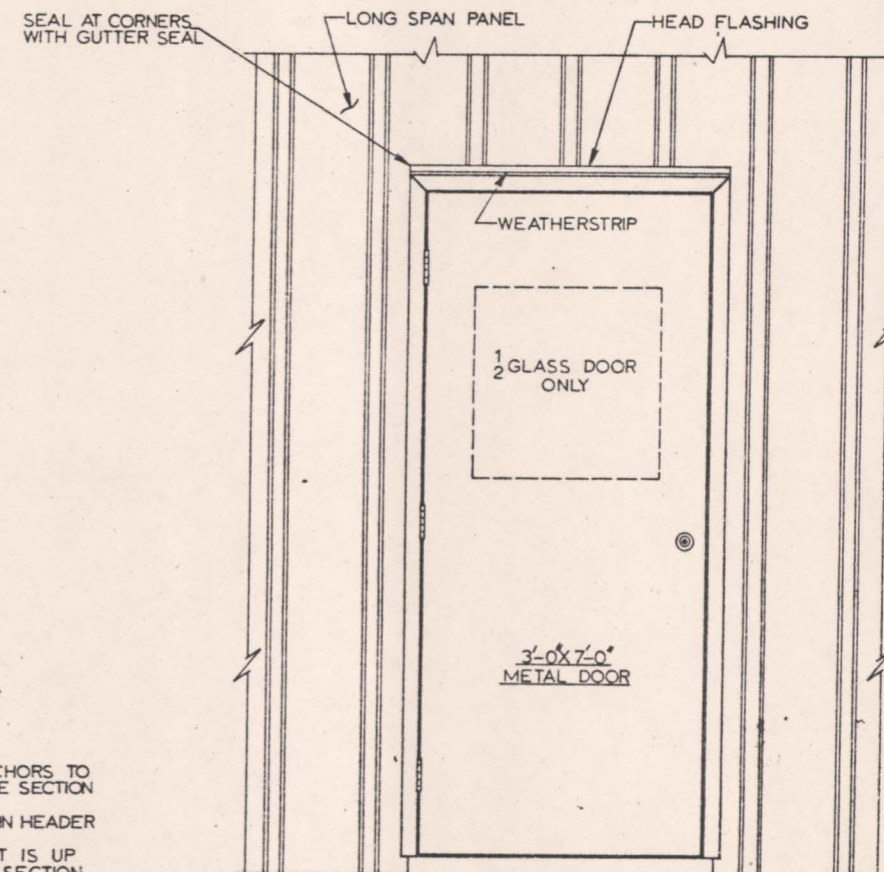
STEP NO. 3

A. ENGAGE CORNER CLIPS ON ONE JAMB INTO CLIPS ON HEADER AND PIVOT JAMB INTO VERTICAL POSITION BACK AGAINST BASE ANCHOR. (JAMB TO WRAP PANEL).
B. REPEAT STEP 3 FOR OTHER JAMB.



STEP NO. 4

A. LEVEL HEADER AND FASTEN BASE ANCHORS TO JAMBS WITH #14 HEX HEAD SCREWS. (SEE SECTION THRU JAMB AT BASE ANCHOR).
B. PLUMB JAMBS AND FASTEN CHANNELS IN HEADER TO GIRT.
C. FASTEN FLASHING TO PANEL SO THAT IT IS UP TIGHT AGAINST BOTTOM OF PANEL. (SEE SECTION THRU HEADER).
D. DRILL .194 DIAMETER HOLES (NO. 10 DRILL) THRU HOLES IN CLIPS AT TOP OF JAMBS INTO CHANNEL IN HEAD. (SEE CORNER DETAIL). INSTALL #14 HEX HEAD SCREWS.
E. ATTACH ADJUSTABLE GIRT CLIPS TO STRAPS AT CENTER OF JAMBS WITH #14 HEX HEAD SCREWS. (SEE SECTION THRU JAMB AT INTERMEDIATE GIRT). FASTEN ADJUSTABLE GIRT CLIP TO INTERMEDIATE GIRT BY MATCH DRILLING THRU HOLES IN CLIP AND INSTALLING #14 HEX HEAD SCREWS.



OUTSIDE ELEVATION OF DOOR

NO.	REVISIONS	MADE	CK'D.	DATE	NO.	REVISIONS	MADE	CK'D.	DATE	NO.	REVISIONS	MADE	CK'D.	DATE



SCALE: NONE	DATE
DRAWN BY: E.C.	9-29-67
CHECKED BY: P.M.T.	11-11-67
DESIGN APP'D. BY: CLF	11-13-67
ISSUE DATE	JAN 1, 71

3070 WALK DOOR
ERECTION DETAILS

EUPAULA AMERICAN BUILDINGS COMPANY ALABAMA	
DRAWING NUMBER: EM-8-A-11	REV. NO. 1

4770-0255