SHAFTS FOR GEARED ELECTRIC MOIST

VULCAN IRON WORKS, WILKES-BARRE, PA., U. S. A.

Date: Jan. 20, 1938

FORGED STEEL SHAFTS

Rough turned and bored to sizes given.

Make one

Shafts to be thoroughly annealed.

-8620 AISI: Tensile Min.

-7750 AISI: Hard Limit Min.

±2% Reduction at 800°. 20% Spring in 2 hrs.

FORGED STEEL SHAFTS

Rough turned to sizes given.

Make 2.

LIST OF MATERIAL FOR ONE HOUSING-MAKE 1

- forged steel housing. 1.

- flanged end. 2.

- gear shafting. 3.

- gear shafting, keys.

- shackle, dog bed

- dadoing, double gear keys.

- double shaft, large washer.

- for. the lock washers.

FORGED STEEL DRUM SHAFT, PA. A.

- bored grooves half way.

- drilled holes half way.

- tapped holes.

- drilled holes 3/8".

- drilled holes 5/8".

FORGED STEEL PUMP SHAFT, PA. A.

- bored holes 3/8".

- bored holes 5/8".

- bored holes 3/4".

- bored holes 1/2".

- tapped holes.

- drilled holes 3/8".

- drilled holes 5/8".

- drilled holes 3/4".

- drilled holes 1/2".