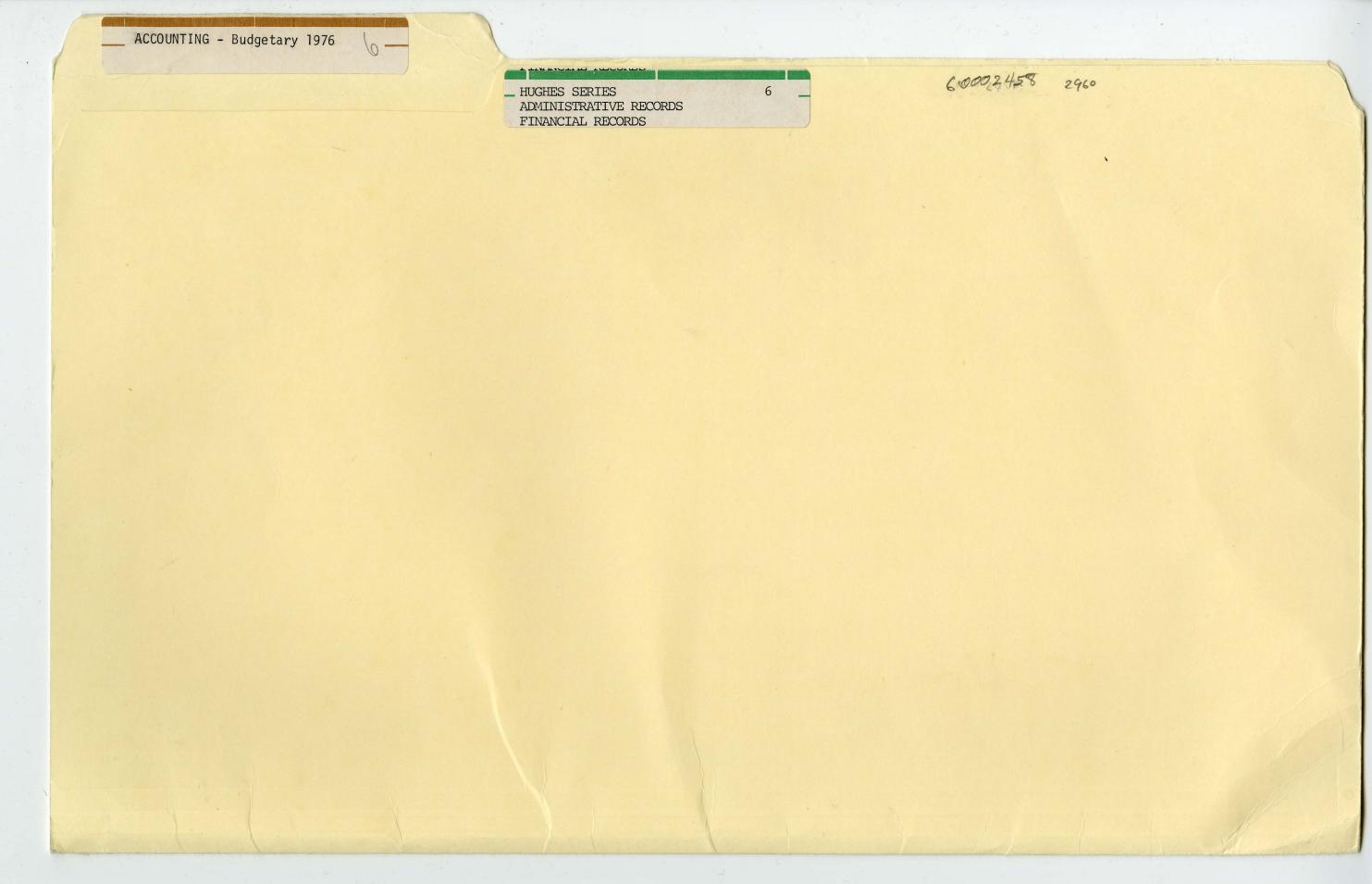
DISTRICT	Marhattan - 6000 2458				
	Topopah -6000 2458				
DIST_NO	2960				
	4840				
COUNTY	Nye				
If different from written on document					
TITLE	Hughes Scries Administrative Records - Financial				
If not obvious	Hughes Series Administrative Records - Financial				
AUTHOR	Bounty W. Simmers W. Gribbin, D.				
	Robinson, W; Hamilton, D; Page D; Saundars, F Robinson W				
DATE OF DOC(S)	1976				
MULTI_DIST (V) N?	See District; Pietrict no; Quad; PMC				
Additional Dist_Nos:					
QUAD_NAME	Manhattan 7 2 - 60002458				
	Tonopal 72 - 6000 2459				
P_M_C_NAME	Summa - hatt				
(mine, claim & company names)	Big Pine Pit - 60002458				
	1)19 1112 1112				
0					
COMMODITY	Gold, silver				
If not obvious					
NOTES	Correspondence budget sheets cost estimates				
	production budget sheets; cost estimates;				
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Keep docs at about 250 pages					
(for every 1 oversized page (>1 the amount of pages by ~25)	DB:				
Revised: 1/22/08	SCANNED: Initials Date  Initials Date  Initials Date				
nevised. 1/22/08	01 · PR 1-15-10				





### Internal Communication

Date:

February 12, 1976

To:

Walt Simmons

From:

Wallace T. Boundy

Subject:

Cost Estimates for Mining At Big Pine Pit,

Group 26, Manhattan

The attached estimates are based on past experience at Manhattan and have been updated somewhat due to rising costs.

A further report on the crushing and screening report will be prepared as soon as we can make some tests at the present screening plant.

WTB:sfm

Dist: WTB

WTB rf

Big Pine Pit

Cost Estimates

with

# ESTIMATED LOADING AND PIT CONTROL COSTS BIG PINE PIT - GROUP 26 - MANHATTAN

### Based on 3000 tons per 8-hour shift:

980B Cat Loader (company) -- Excellent condition, 1 year old

Operator \$ .03 per ton

Fuel, oil and maintenance .06 per ton

Total: \$ .08 per ton

D8H Cat Dozer (company) -- Excellent shape, 2 years old

Operator \$ .03 per ton

Fuel, oil and maintenance .06 per ton

Total: \$ .08 per ton

### Haulage Costs

Outside Contracting
(See Haulage Reports & Cost Heap #4)

\$ .35 per ton

### Road Construction and Maintenance

Operator \$ .03 per ton

Fuel, oil and maintenance .04 per ton

Total: \$ .07 per ton

General \* \$ .29 per ton

# TOTAL COSTS MINING (OPEN PIT) \$1.00 per ton

<sup>\*</sup> General costs include: Mine Supervision, employees benefits, overtime premiums, Mine Surveying, Development Drilling, payroll taxes, insurance, assaying, mine plant depreciation.

# ESTIMATED DRILLING AND BLASTING COSTS BIG PINE PIT - GROUP 26 - MANHATTAN



### Drilling Costs:

DM-3 Drill Rig (Company) presently being overhauled:

Labor (2 men) \$ .04 per ton

Fuel, oil and maintenance .02 per ton

Bits .013 per ton bit life

Total bare cost: \$ .073 per ton

Costs here are somewhat high due to the type of drill rig being used for short holes of 15-20'. The mast has to be lowered each time drill rig is moved from one hole to another, thus almost doubling bare drilling costs. The use of an air track or a more compatible rig would decrease the cost per ton for drilling by 50%. Blasting costs would remain much the same.

### Blasting Costs:

TOTAL COST PER TON DRILLING AND BLASTING = \$.20 per ton

80



### Internal Communication

Date:

February 19, 1976

To:

D. J. Gribbin

From:

W. J. Robinson

Subject:

1976 Budget for Tonopah and Manhattan

Existing Facilities

Attached please find the 1976 Budget for Tonopah and Manhattan existing facilities. This budget covers expenditures for operations as they now exist based on recoveries from past production and future predictions.

Each department head generated his own figures and will be held accountable for meeting his goals.

The machinery, equipment, and parts are all replacementitems and should not be considered new capital. The remaining monies are for supplies and labor.

Upon approval, we will proceed with the replacement of the carbon stripping plant immediately and routine operating maintenance and repairs as needed.

Attachment

1976 BUDGET FOR TONOPAH

AND MANHATTAN EXISTING FACILITIES

I. PRODUCTION: Without expanding capacity, the present system is capable of producing 5,476 oz. Au and 1,642 oz. Ag.

These figures are based on 50% total dump recovery calculated on prior produced gold bars. The monthly production is as follows:

976 Month	Operating Days	Oz./Day Mill	Oz./Day Ref. @ 70%	Total Production
Jan.	completed			60 oz.
Feb.	6	4	2.8	17 oz.
March	15	15	10.5	158 oz.
April	30	35	24.5	735
May	31	35	24.5	759
June	30	35	24.5	735
July	31	35	24.5	759 - 5,241
Aug.	31	35	24.5	759
Sept.	30	35	24.5	735
Oct.	31	35	24.5	759_
Nov.	0			
Dec.	0			
			TOTAL	5,476 oz. Au 1,642 oz. Ag

# II. INCOME

Au	5,476	oz.	\$130/oz.		\$711,880
Ag	1,642	oz.	\$3.97/oz.		6,518
			GROSS	TNCOME	\$718, 398

### III. EXPENSES

Project #	03401	Leach Mine Manhattan		
	03402	Leach Heap #2 Manhattan	W.	Simmons
	03403	Leach Mill Manhattan		
	03408	Leach Heap #4 Manhattan		
	03201	Development Manhattan	F.	Saunders
	03000	Unassigned Manhattan	D.	Page
	02301	Fire Assay Lab		
		Carbon Stripping		
	02303	Wet Lab	D.	K. Hamilton
	02304	Metallurgy Research		
	03407	Refining		

New Capital = 0

Operating =

	Supplies	Labor	Replacements
All	= 1	\$400,000	
03401	\$23,750	0	0
03402	8,300	0	0
03403	69,750	0	\$16,500

III. EXPENSES (continued)

# Operating:

. . . .

Code	Supplies	Labor	Replacements
03201			
03201			
03000	\$ 3,300		
02301	17 000	0	615 200
	17,000	0	\$15,200
02302	30,900	0	23,000
02303	2,500	0	15,000
02304	15,000	0	
03407			
03407			
	Alan sa	2482 1522	Sunt here
Total	\$170,500	\$400,000	\$69,700

TOTAL EXPENSES:

\$640,200

### IV: PROFIT

Gross	\$718,398
Expenses	640,200
Profit	78,198
% Profit	12 2%

### 03401 LEACH MINE - MANHATTAN

	Auto & Expense			\$23,000
	Steel Material			750
	Total			23,750
00400	duran miras			
03402	Operating Supplies Cyanide Caustic Baroid Tools & Equipment	0		
	4	2		
	Operating Supplies	4 222		
	Cyanide	4,270		
	Caustic	640		
	6000	4,910		5,000
	Baroid			1,000
	<b>1 1</b>			500
	Repairs & Maintenance			1,800
	Total			\$8,300
00400				
03403	LEACH MILL			
	Auto & Expense			23,000
	Repairs & Maintenance			20,000
	Steel & Tanks	7,500		
	Paint, etc.	1,500		
	raint, etc.	9,000		9,000
	Operating Supplies	3,000		3,000
	Carbon	17,500		
	Column Repair Steel	5,000	,	
	COIUMNI Repair Steer			22,500
	Co fater	22,500		1,000
	Safety			750
	Freight			750
	Power general mill some Water new sump	25 000		
	Power general	25,000		
	water new 1	5,000		20 000
	· .	30,000		30,000
	Total			\$86,250

# 02301 FIRE ASSAY LAB

	Operating Supplies		
	Operating Supplies	21,000	
	Professional Supplies		
	Expensed Tools &		
	Equipment	700	
	Fuel & Lubricant		
	Expense	100	
	Safety Supplies	300	
	barety bappines	23,100	\$23,100
	Operating Services	25,100	\$23,100
	Purchased (Assaying)		700
	Communications (Library)		700
			200
	Repairs & Maintenance		
	Buildings &	1 500	
	Improvements	1,500	
	Machinery &	2 222	
	Equipment	2,000	
	Furniture & Fixtures	1,200	4 000
	the production	4,700	4,700
	Utilities		3,500
	Total		\$32,200
			752,200
02302	CARBON STRIPPING		
	Operating Supplies		
	Operating Supplies	7,500	
	Expensed Tools &		
	Equipment	1,500	
	Safety Supplies	300	
	barety bappines	9,300	9,300
	Professional Services (Me		
	Communications	carrurgy)	8,000
			800
	Postage & Freight		800
	Repairs & Maintenance		
	Buildings &	4 000	
	Improvements	4,900	
	Machinery &	16 000	
	Equipment	16,900	
	Furniture & Fixtures	2,000	ap Inn
	WINTER TO SEE	23,800	23,800
	Utilities	23,800	12,000
	Utilities Total	23,800	

### 02303 WET LAB

Ope	Operati	Supplies ing Supplies	1,500		
	The second secon	s Tools &			
	Equip	ment	15,000		
		ve investable	16,500		\$16,500
Rep	Buildir	Maintenance			
		rements	500		
	Machine				
	Equipr	ment	500		7 000
			1,000		1,000
	Total				\$17,500
02304 ME	DATTIDOV	RESEARCH			
02304 ME.	IALLUKGI	RESEARCH			
Me	tallurgy	Research			\$15,000
	Total				\$15,000
03000 · UN	ACCICNED	MANHATTAN			
03000 01/2	ASSIGNED	MANHAITAN		**	
Una	assigned	Manhattan			\$ 3,300
	Total				3,300

GRAND TOTAL (Supplies & Replacements) \$240,200



#### Internal Communication

Date:

March 11, 1976

To:

D. J. Gribbin

From:

W. J. Robinson

Subject:

Budget Changes for Tonopah and Manhattan

Existing Facilities

We had originally anticipated charging expenses related to employee relations and travel to Las Vegas administration. The thinking behind this was most travel to Las Vegas would be because of Division or Corporate reasons. We now find we cannot expense this way; therefore, we have adjusted our original budget to reflect the added costs.

There are some contingencies built into our budget figures but not a great deal. We figured we would just do without items if we could not stay within budget. This action, of course, has to be tempered with common sense.

These figures do point out the need for more ore to be treated and in such a manner to produce a good cash flow for 1976 and on into 1977. Most of the overhead will be absorbed by present operations; therefore, we should be able to generate a positive cash flow and a fair profit.

Att.

Dist: WJR

DKH

DP

Budget file .

WJR rf

# 1976 BUDGET FOR TONOPAH AND MANHATTAN EXISTING FACILITIES

I. PRODUCTION: Without expanding capacity, the present system is capable of producing 5,476 oz. Au and 1,642 oz. Ag.

These figures are based on 50% total dump recovery calculated on prior produced gold bars. The monthly production is as follows:

6 Month	Operating Days	Oz./Day Mill	Oz./Day Ref. @ 70%	Total	Production
Jan.	completed			60	oz.
Feb.	6	4	2.8	17	OZ.
March	15	15	10.5	158	oz.
April	30	35	24.5	735	
May	31	35	24.5	759	
June	30	35	24.5	735	
July	31	35	24.5	759	5,241
Aug.	31	35	24.5	759	
Sept.	30	35	24.5	735	
Oct.	31	35	24.5	759.	
Nov.	0				
Dec.	0				
			TOTAL		oz. Au oz. Ag

### II. INCOME

Au	5,476	oz.	<b>a</b>	\$130/0z.		\$711,880
Ag	1,642	oz.	@	\$3.97/oz.		6,518
				GROSS	INCOME	\$718,398

### III. EXPENSES

Project #	03401 03402 03403 03408	Leach Mine Manhattan Leach Heap #2 Manhattan Leach Mill Manhattan Leach Heap #4 Manhattan	W. Sir	nmons
	03201	Development Manhattan	F. Sat	unders
	03000-0102 03000-0522	Tonopah Administration Tonopah Warehouse	D. Pag	ge
	02301 02302 02303 02304 03407	Fire Assay Lab Carbon Stripping Wet Lab Metallurgy Research Refining	D. K.	Hamilton

# New Capital = 0

Operating	=	Supplies	Labor	Replacements
A11			\$400,000	
03401		\$23,750	0	0
03402		8,300	0	0
03403		69,750	0	\$16,500

III. EXPENSES (continued)

Operating:

Code	Supplies	Labor	Replacements
03201			
03000-0102 03000-0522 02301 02302 02303 02304	29,996 5,854 17,000 30,900 2,500 15,000	0 0 0 0	15,200 23,000 15,000
03407	-	-	
Total	\$203,050	\$400,000	\$69,700

TOTAL EXPENSES: \$672,750

IV. PROFIT

Gross	\$718,398
Expenses	672,750
Profit	45,648
% PROFIT	6.8%

### 03401 LEACH MINE - MANHATTAN

	Auto & Expense			\$23,000
	Steel Material			750
	Total			23,750
02402				
03402	LEACH HEAPS			
	Operating Supplies			
	Cyanide	4,270		
	Caustic	640		
		4,910		5,000
	Baroid			1,000
	Tools & Equipment			500
	Repairs & Maintenance			1,800
	Total			\$8,300
03403	LEACH MILL			
	Auto & Expense			23,000
	Repairs & Maintenance			
	Steel & Tanks	7,500		
	Paint, etc.	1,500		
		9,000		9,000
	Operating Supplies			
	Carbon	17,500		
	Column Repair Steel	5,000	1	
		22,500		22,500
	Safety			1,000
	Freight			750
	Utilities			
	Power	25,000		
	Water	5,000		
	/	30,000		30,000
	Total			\$86,250

# 02301 FIRE ASSAY LAB

	Operating Supplies		
	Operating Supplies	21,000	
	Professional Supplies	1,000	
	Expensed Tools &		
	Equipment	700	
	Fuel & Lubricant		
	Expense	100	
	Safety Supplies	300	
		23,100	\$23,100
	Operating Services		1-0/200
	Purchased (Assaying)		700
	Communications (Library)		200
	Repairs & Maintenance		
	Buildings &		
	Improvements	1,500	
	Machinery &		
	Equipment	2,000	
	Furniture & Fixtures	1,200	
		4,700	4,700
	Utilities		3,500
	Total		10000 n no
	10041		\$32,200
02302	CARBON STRIPPING		
	Operating Supplies		
	Operating Supplies	7,500	
	Expensed Tools &		
	Equipment	1,500	
	Safety Supplies	300	
		9,300	9,300
	Professional Services (Met	tallurgy)	8,000
	Communications		
	Postage & Freight		800
	Repairs & Maintenance		
	Buildings &		
	Improvements	4,900	
	Machinery &		
	Equipment	16,900	
	Furniture & Fixtures	2,000	
		23,800	23,800
	Utilities		12,000
	Total		\$53,900
			755,500

### 02303 WET LAB

	Operating Supplies	1 3 5 5	
	Operating Supplies Expensed Tools &	1,500	
	Equipment	15,000	
		16,500	\$16,500
	Repairs & Maintenance		
	Buildings &		
	Improvements	500	
	Machinery &		
	Equipment	500	
		1,000	1,000
	Total		\$17,500
02304	METALLURGY RESEARCH		
	Metallurgy Research		\$15,000
	Total		\$15,000
03000-	0102 TONOPAH ADMINISTRATI	ON	
	Employee Relations		
	Employee relocation	2,200	4.4.10
	Employee morale	1,320	
	impley co morale	3,520	3,520
	Operating Supplies	3,320	3,320
	Office Supplies	300	
	Office Operating		
	Supplies	1,800	
		2,100	2,100
	Communications		
	Subscriptions, dues,		
	Memberships	180	
	Postage & Freight	240	
	Telephone	7,200	
	Library	900	
		8,520	8,520
	Travel & Conference		6,286
	Utilities Public Image		9,520
	Public Image Contributions	FO	50
	Total	50	50
	TOTAL		\$29,996

03000-0522 TONOPAH WAREHOUSE		
Supplies		\$ 900
Operating Supplies		
Expenses Tools &		
Equipment	1,865	
Fuel & Lubricant	2,000	
Safety Supplies	789	
	4,654	4,654
Repairs & Maintenance		
Automotive Equip.	300	300
Total		\$5,854

GRAND TOTAL (Supplies & Replacements)

\$272,750

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003	ω	Telephone			600	90		690
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002	2	Entertainment	nent		600	0		600
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LEDGER SHEET CN2 D . C								

SON JONES COMPANY • MADE IN U.S.A. • PAT APPL. FOR	418 004 Automotive equipment	013 Safety supplie	012 Fuel & Lubrica	413 006 Tools & Equipment	106 008 Supplies (Pipe,	DATE	0300
	ipment (spark plugs, filters)	Safety supplies (Respirators, filters, 1st Aid)	Lubricant exp. (Diesel, Gas & Oil)	int (hand tools, mech. & Elect.)	etc.) Back-up pumps	POST REF.	03000-0522
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TERMS

RATING

20,528

Warehouse

Inventory & Tools Exp. (for sign-out)

4000 July 140

e e re e	RITE . LEDGER SHEET CN2 D . OW	ALSON JO	NES C	OMPANY			419	• PA	T APF	L FO	417				416		413				412				
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### Internal Communication

Date: March 26, 1976

To: William J. Robinson

From: David K. Hamilton

Subject: Financial Justification for

Atomic Absorption Unit

	Present Load/Day	Expected Load/Day
Exploration	75 samples	75 samples
Solutions	5	6
Carbons	0	5
Blastholes	0	30
Research	6	30
TOTAL	86	146

Presently all samples are analysed using fire assay methods. The current load is about the maximum if no additional equipment, manpower, or outside services are used.

The following table shows the expected breakdown of costs for (1) fire assay and (2) atomic absorption for the expected sample load.

### ROCK SAMPLES

	Fire Assay	Atomic Absorption
Bucking room	\$0.50/sample	\$0.50/sample
Reagents	\$1.00/sample	\$.25/sample
Samples/Run	25	40
Time/Run	3 hours	1 hour
Capacity/Day	67 samples	320/day
Wages/Run	\$40.00	\$13.25
Wages/Sample	\$ 1.60/sample	\$ 0.33/sample
TOTAL COST (without utilities & Depreciation)	\$ 3.10	\$ 1.08

We plan to utilize the Atomic Absorption unit on solutions, research, and blast hole samples. Fire assay checks will be made on a 1 in 5 basis. Exploration samples will be run by fire assay until such time as confidence in the wet technique.

Under the expected load the costs would be:

	Fire Assay	Fire Assay + Atomic Absorption (includes Check Assays)
Exploration	\$232.50	\$240.00
Solutions	18.60	6.50
Carbons	60.00	60.00
Blast Holes	93.00	51.00
Research	93.00	51.00
Overtime for Load	96.00	0 _
TOTAL DAILY COST	\$593.10	\$408.50

From the preceding, the daily saving available through the use of atomic absorption techniques is \$185.60, or about \$1.25 per sample. Using a 240-day work year, the saving amounts to over \$44,000/year. This yields a payback in 4 months of operation.

None of the justification takes into account the necessity of rapid return of results. Solution and blasthole assay results must be made available for decision making in the field. Plant solutions now take 4-5 hours, whereas atomic absorption analysis would require 10-15 minutes.

Blasthole results should be available within 24 hours for timely ore control and scheduling. Without atomic absorption, 36 hours is the best turnaround expected.

Further, this does not take into account the possibility of increasing loads in exploration or metallurgy samples that may be expected from other properties which will fall under the development category in the near future (i.e., at Mary and McCoy).

Dist: DKH rf

DKH

David K. Hamilton

Metallurgy & Planning

Budgel

### **Internal Communication**

Date:

October 15, 1975

To:

D. J. Gribbin

From:

Wm. J. Robertson

Subject:

1976 Estimated Budget

I attach a copy of the 1976 Estimated Budget for the Lab.

On the Fire Assay Supplies I allowed for enough material to fire 18,000 samples. I did the same with the Bucking Room, allowing for 18,000 samples to be prepared. I estimated cost on a Rolls Crusher. The Atomic Absorption budget again is an estimation, but close, I hope.

I did plan for a new heating system but I have no idea on costs. I do hope this information will be of some help to you in the preparation of the 1976 budget.

Attachment

Wm. J. Robertson

Win. J. Robertson

## 1976 ESTIMATED BUDGET FOR SUMMA LAB

Fire Assay Supplies	Quantity		Cost
30 gram crucibles 1½" composite cupels 1 3/4" composite cupels Soda Ash Lithrage Cp Borax Glass Silicia Acid Powder Flour Herman Inquarts DFC Assay Furnace Extra Muffle & Elements	70 cases 180 cases 25 cases 1,700 pound 300 pound 400 pound 50 pound 50 pound 90 boxes	s s	\$3,780 5,760 1,050 500 800 160 125 20 900
		Total	\$14,595
Bucking Room			
New or Used Rolls Crusher Pulverizer Plates	1 12 sets	est.	\$1,750 400
Crusher Plates 5 x 6 Sample Pans 6 x 8 sample bags	2 sets 200 18,000	est.	500 150 900 125
Riffle Splitter New Air Compressor Misc. Items	1	est.	150 400
		Total	\$4,375
Atomic Absorption Supplies			
New or Used A. A. Unit Extra Lamps		est.	\$6,500 2,000
		Total	\$8,500

## 1976 Estimated Budget for Summa Lab -- 2

Wet Lab	Quanti	ty	Cost
Misc. Glassware			750
Acids	50 gal.	HC1	375
	50 gal.	Nitric	190
New Counter Top			800
Misc. Chemicals		est.	700
		Total	\$2,815
Building Maintainance Heating New Heating System		est.	2,000
Emergency Shower installed		est.	200
Utilities			?

### Labor

- l Chief Assayer
- 1 Assistant Assayer
- 1 Sample Preparation Man

Submitted by: Wm. J. Robertson

# ESTIMATED BUDGET FOR STRIPPING AND CARBON REACTIVATION 1975 - 1976

### Based on 82 tons of carbon 200 oz./ton assay:

174	barrels Methanol	\$10,287
14	barrels flake caustic soda	1,173
160	gallons Hydrochloric acid	186
82	gallons Ammonium hydroxide	108
48	crucibles	345
24	cases steel wool	460
	Filters	70
	PVC screen (approx.)	80
	Safety supplies	125
	Oil for preheat	1,625
	Propane for carbon reactivation	2,275
	Repair and maintenance estimated	4,000
		\$20,734 *

Am O. mollison

<sup>\*</sup> Does not include freight, wages, or consulting fees.

Prices used are as of 9/26/75